

FIG. 21

U.S. PATENT OFFICE



FIG. 3 2



FIG. 5

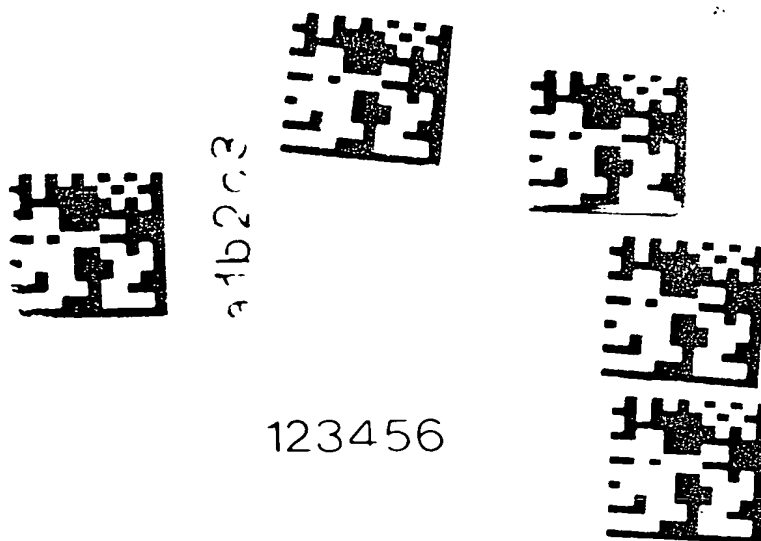
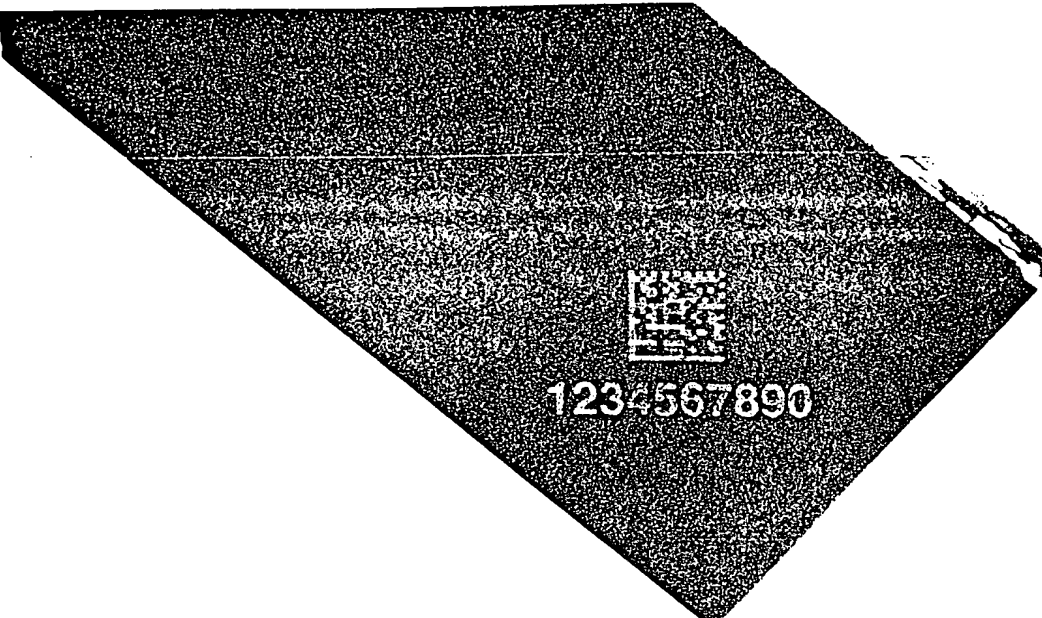


FIG. 5<sup>4</sup>

FIG. 6 5



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FIG. 7 6

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FIG. 8

<u>Substrate Materials</u>	<u>Marking Materials</u>	<u>Beam Speed</u>	<u>Power (watts)</u>	<u>Freq (Khz/CW)</u>
Aluminum	Mixed Metal Oxide	200mm/sec	5 watts	CW
Aluminum	Glass Frit	250mm/sec	5 watts	CW
Brass	Mixed Metal Oxide	200mm/sec	5 watts	CW
Ceramic	Glass Frit	200mm/sec	5 watts	CW
China	Glass Frit	200mm/sec	5 watts	CW
Copper	Mixed Metal Oxide	100mm/sec	5 watts	20 KHz
Auto Safety Glass	Glass Frit	200mm/sec	5 watts	CW
CRT Display Glass	Glass Frit	200mm/sec	5 watts	CW
Flat Panel Display Glass	Glass Frit	200mm/sec	5 watts	CW
Microscope Slide Glass	Glass Frit	200mm/sec	5 watts	CW
Nickel	Mixed Metal Oxide	200mm/sec	5 watts	CW
Nylon™	Mixed Metal Oxides	250mm/sec	5 watts	CW
Porcelain	Glass Frit	200mm/sec	5 watts	CW
PVC	Mixed Organic Pigments	200mm/sec	5 watts	CW
Stainless Steel	Mixed Metal Oxide	200mm/sec	5 watts	CW
Stainless Steel	Glass Frit	300mm/sec	5 watts	CW
Teflon™	Mixed Metal Oxides	200mm/sec	5 watts	CW
Tin	Mixed Metal Oxide	200mm/sec	5 watts	CW
Titanium	Mixed Metal Oxide	200mm/sec	5 watts	CW



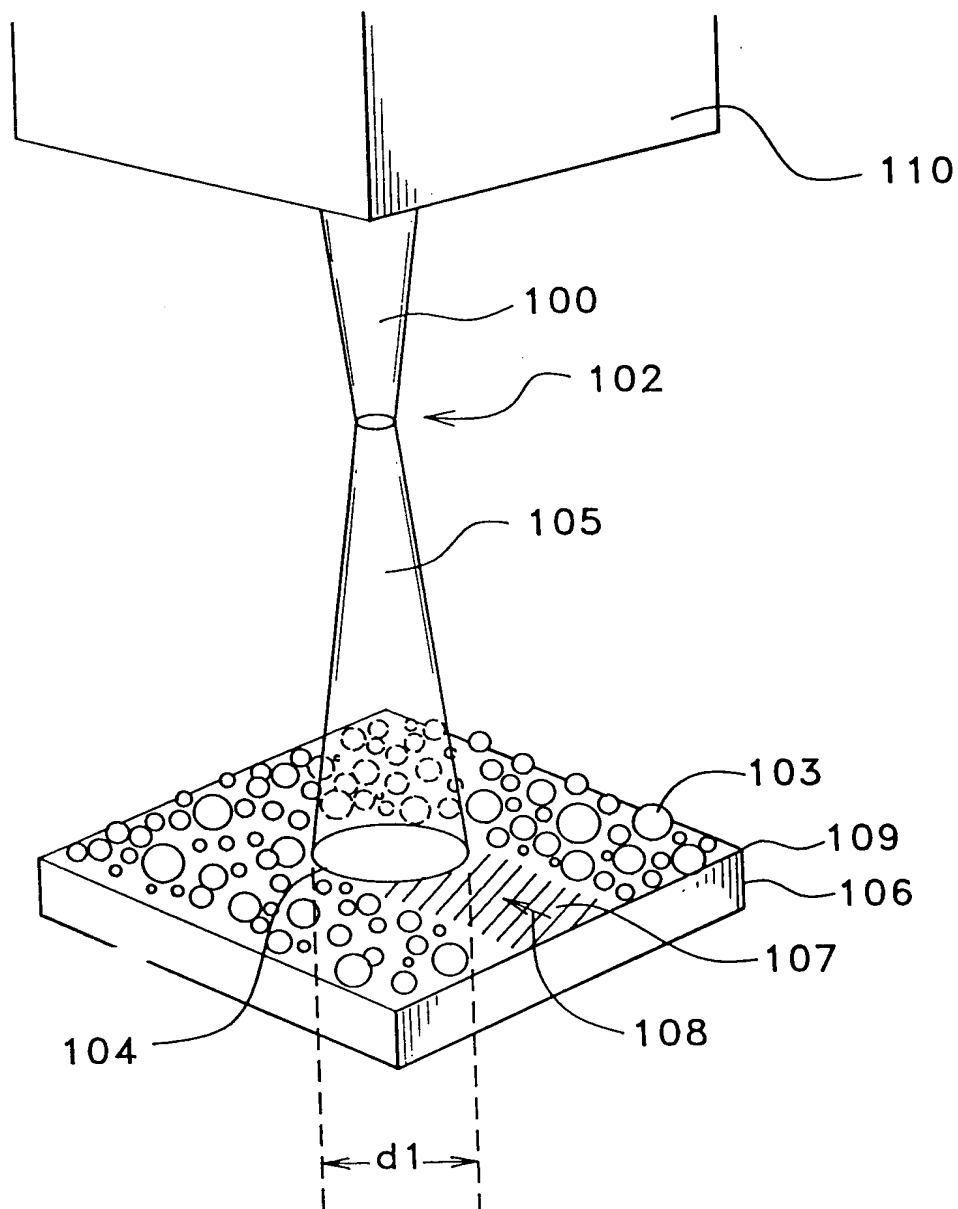


FIG. 10 9

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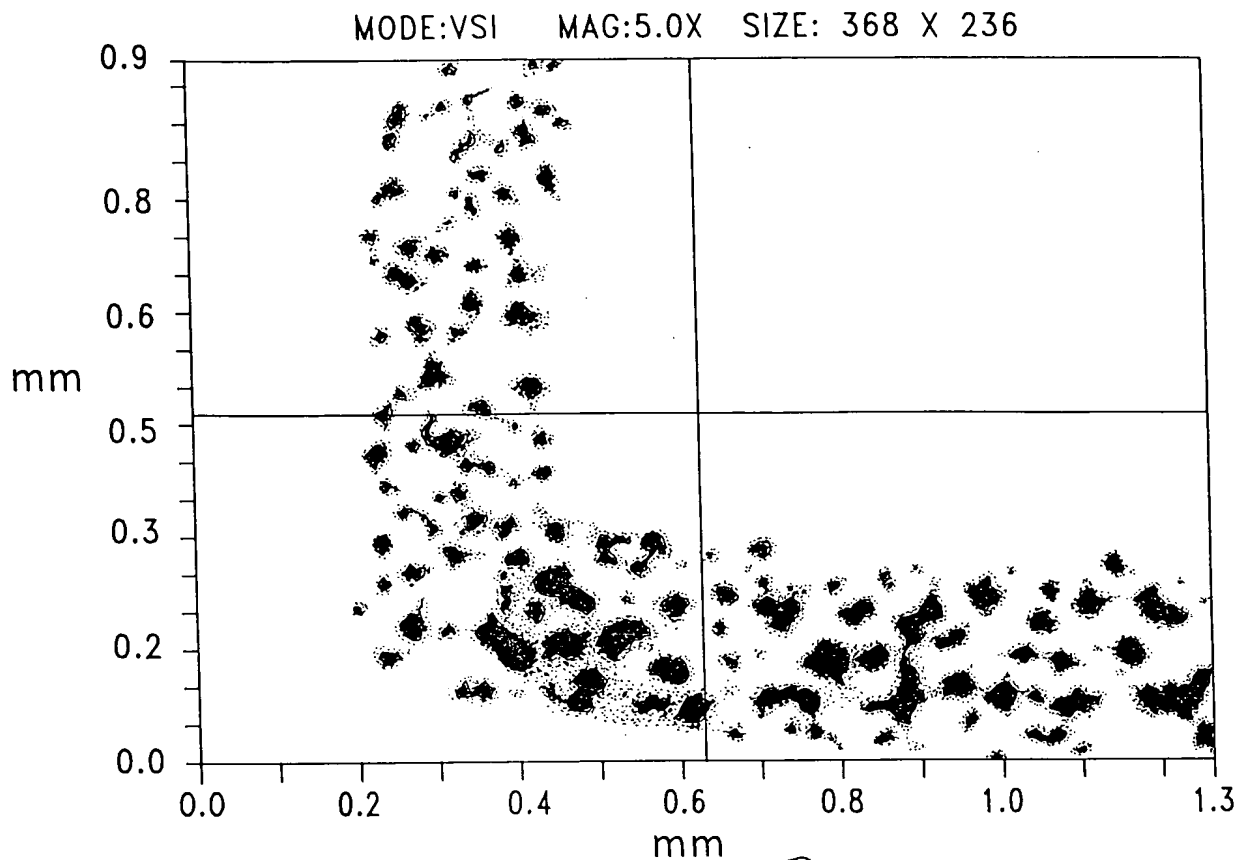


FIG. 1a

GLASS SLIDE - PORCELAIN/GLASS FRIT

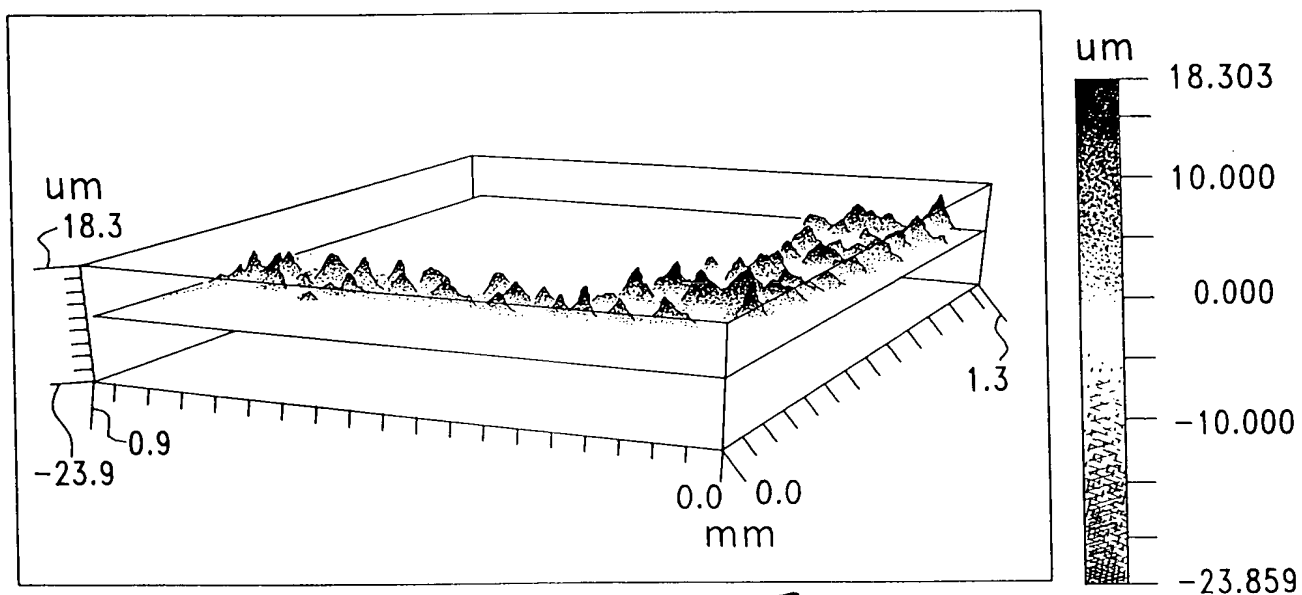
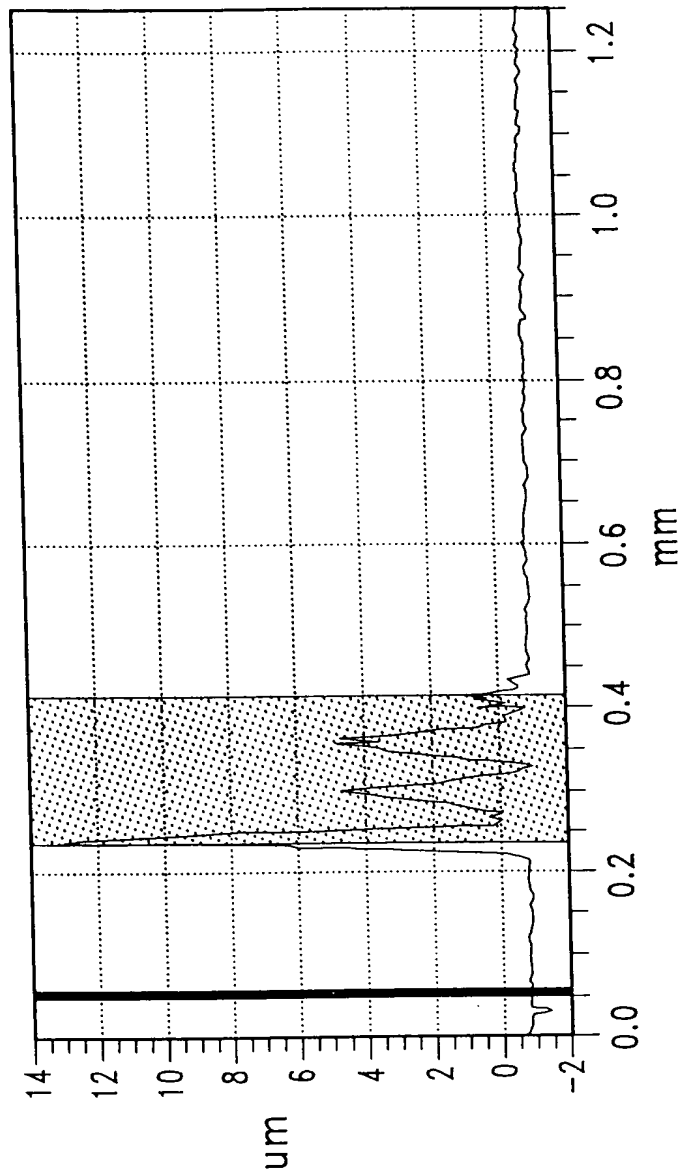


FIG. 1b

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# X-PROFILE/2 PT/RADIAL



Rq: 2.92 um  
Ra: 1.97 um  
Rt: 14.09 um  
Rp: 13.17 um  
Rv: -0.92um

L: 0.05 mm -0.83 um  
R: 0.33 mm 2.23 um  
D: 0.27 mm 3.05 um  
Angle: 0.64°  
Curve: -14.65 mm  
Terms: None  
AvgHt: 0.61 um  
Area 0.17 um2

FIG. 11C

